



PermaBond

DESCRIPTION

PermaBond is an extremely aggressive bonding agent for use with Gulf Synthetics products DeckRevive, DockRevive and ConcreteRevive. PermaBond offers a unique molecular fusion with wood and concrete that will produce stronger adhesion properties.

PRODUCT NUMBERS / SHEENS	COATING PROPERTIES	PREPARATION INSTRUCTIONS
GSPB-1.0	<p>Viscosity: N/A</p> <p>Weight Solids: % N/A</p> <p>Volume Solids: % N/A</p> <p>Weight/Gallon: N/A</p>	<p>SURFACE PREPARATION: For best results, we recommend the surface to be CLEAN, DRY, DULL, and of MODERATE TEMPERATURE.</p>
PRODUCT ADVANTAGES	<p>Coverage: 300-400 sq. ft. depending upon the porosity of the substrate.</p> <p>VOC (reg./coating): 0 lbs./gl. or g/l</p> <p>VOC (act/material): 0 lbs./gl. or g/l</p> <p>VOC Ratio: 0 lbs. VOC/lbs. Solids</p> <p>HAPS Ratio: 0 lbs. HAPS/lbs. Solids</p> <p>Pot Life: 14-21 days after kit components are blended</p> <p>Shelf Life: Two years @77° F if unopened and stored in a cool dry area. Always rotate stock.</p> <p>Storage: Keep away from heat or sparks. Do not allow to freeze.</p> <p><i>Note: These numbers represent actual control values on a smooth, sanded substrate. Spray techniques, texture, and sealing as well as film thickness may give different results on actual work, but they may be used for comparison. To the best of our knowledge, the above technical data is true and accurate at the date of issuance but is subject to change without prior notice.</i></p>	<p>CLEAN: Surfaces must be thoroughly clean, free of dirt, sap, sealer or waxes, peeling paint, mildew, tar, mill glaze, efflorescence, grease or oily substances. Clean the surface by power washing, and allow substrate to dry completely for a minimum of 48 hours. DO NOT use a Deck cleaning product because many contain solvents. DO NOT use a detergent with a de-greaser.</p> <p>DRY: The surface needs to be thoroughly dry. Test wood using a probe type moisture meter. No more than 20% moisture content is recommended. For exterior projects, DO NOT apply if precipitation is predicted in the next 24 hours or a prediction of heavy dew during the curing process.</p> <p>Approved Companion Products</p> <p>DeckRevive</p> <p>DockRevive</p> <p>ConcreteRevive</p> <p>PermaFill Wood Filler</p>
<ul style="list-style-type: none"> • Cost effective option to replacement of dock boards • Non-toxic • Can be mixed to any color by adding 1 quart of a 100% acrylic exterior gloss latex paint • Dries quickly • Contains no VOC's • Environmentally friendly 		

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PRODUCT DATA SHEET CONTINUED

Substrate preparation:

For best results, we recommend the surface to be **CLEAN, DRY, DULL**, and of **MODERATE TEMPERATURE**.

New wood or concrete: Remove any dirt, grease, glue or other contaminants. Moisture content of wood should be no more than 20%. Sand to 150-180 grit. Proper sanding of wood is absolutely critical to achieve the best adhesion of the coating to the substrate.

Old wood or concrete: Clean the surface by power washing, and allow substrate to dry completely for a minimum of 48 hours. **DO NOT** use a Deck cleaning product because many contain solvents. **DO NOT** use a detergent with a de-greaser. Acid etching of Concrete is not required

Mixing Instructions:

If desired, add one quart of any 100% acrylic exterior gloss latex paint and mix briskly with a drill and paint mixer for one minute.

Application:

Apply one coat to wood or concrete by cutting in edges with a nylon/polyester paint brush. Apply one coat to wood or concrete surface using a 3/8" nap nylon/polyester roller. **DO NOT** allow PermaBond to cure for extended periods of time before applying subsequent topcoats. As soon as it is dry, immediately apply initial coat of DeckRevive, DockRevive or ConcreteRevive.

Precautions:

These products are intended for Consumer and Professional use. Do not proceed if you are planning on mixing with other finishing systems or other manufacturer's products. Gemini will not be held liable for finish failures due to the improper use of our products or deviation from our application recommendations

Equipment:

9" roller frame, 3/4" nap roller cover, nylon/polyester brush, five-gallon bucket roller grid, electric drill (3/8"), 3/8" shaft squirrel cage mixer, 1-1/2" or 2" putty knife, 2" masking tape, rubber gloves and rags.

Clean up:

Clean tools with warm, soapy water.